

COMPRESSOR DEFINITION

Designation	EM T6144Z
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	194PA67

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating (gauge)	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak (gauge)	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	5.19	[cm ³] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-34	
3 Start capacitor	43-53(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0827/G6	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	8.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			EN12900HBP_HH Fan		Evaporating temperature (Condensing temperature		5°C (41°F) 50°C (122°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1773	447	520	205	1.31	12.12	8.65	2.18	2.53

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	922	232	270	131	1.08	5.39	7.04	1.77	2.06
-10	(+14)	1160	292	340	142	1.11	6.81	8.16	2.06	2.39
-5	(+23)	1440	363	422	154	1.14	8.49	9.37	2.36	2.75
0	(+32)	1764	445	517	165	1.17	10.45	10.69	2.69	3.13
+5	(+41)	2136	538	626	176	1.21	12.73	12.12	3.06	3.55
+10	(+50)	2558	645	750	187	1.24	15.36	13.68	3.45	4.01

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	798	201	234	140	1.10	5.09	5.71	1.44	1.67
-10	(+14)	1012	255	296	153	1.14	6.48	6.60	1.66	1.93
-5	(+23)	1264	318	370	167	1.18	8.13	7.56	1.91	2.22
0	(+32)	1557	392	456	181	1.22	10.07	8.60	2.17	2.52
+5	(+41)	1895	478	555	195	1.27	12.34	9.73	2.45	2.85
+10	(+50)	2281	575	668	208	1.31	14.96	10.96	2.76	3.21

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	681	172	200	148	1.12	4.79	4.60	1.16	1.35
-10	(+14)	865	218	254	164	1.18	6.11	5.28	1.33	1.55
-5	(+23)	1085	273	318	181	1.24	7.71	6.00	1.51	1.76
0	(+32)	1343	339	394	198	1.30	9.60	6.79	1.71	1.99
+5	(+41)	1643	414	482	215	1.36	11.83	7.64	1.92	2.24
+10	(+50)	1988	501	583	232	1.43	14.43	8.57	2.16	2.51

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.86 +0.07/+0.00	[mm]	(0.191" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		